

Cowint Premium Hot Peel DTF Film

Transfer Recommendations:

Transfer at 285 F°-300 F° for 5-10 seconds 20#-40# Medium to High pressure.

Hot Peel- allow image to set 3-5 seconds then peel We recommend Repressing for 5-15 seconds using same temp

Printing Guidelines:

Print image to matte side (outside)

Apply hot peel adhesive powder evenly, remove excess powder before curing.

The below data is based on a 4-head DTF 60cm machine with 6 pass print speed. The speeds of other models should be adjusted according to their print speed.

- Print Bed Temp: aligns with DTF shaker settings. 70°-90° C
- Powder application speed: Normal for hot peel; for instant peel, increase shake speed to 6-8.
- Powder Curing Temp: 135-140°C for 60 seconds
- Film Storage and use- humidity is the main concern, store and if possible print at 60% RH at a consistent room temp is best

Printer Make/Model/	Ink Brand	Powder Brand	Powder application	Printing Feedback	Transfer Feedback
			Powder Shaker Manual If manual please note curing method, time and temp.		



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